



# FT F3328 LV

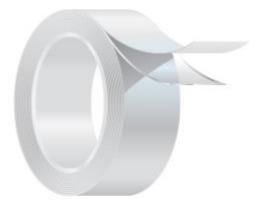
Avery Dennison<sup>™</sup> FT F3328 LV is a 3 mil transfer tape with an acrylic adhesive designed to meet Low VOC requirements for interior automotive applications. It has a good balance f tack, peel and shear, bonding well to both low and high surface energy materials. It is resistant o UV light, heat, humidity, and most solvents.

### FEATURES

- Unsupported adhesive
- Low outgassing high performance acrylic adhesive

#### BENEFITS

- Highly conformable to curved or irregular surfaces
- Excellent bond to polyurethane foams



## **CONSTRUCTION:**

Liner: 78# Densified Kraft Adhesive: Low VOC Acrylic



Adhesive Properties:		Typical Values			
Thickness	ASTM D3692	US Mils	MM's	Micron's (µm	
Liner		4.6	0.12	117	
Adhesive		3.0	0.08	76	
Total Caliper without Liner:		3.0	0.08	76	
Total Caliper:		7.6	0.19	193	
Peel Adhesion	ASTM D3330				
180° 12 in (300 mm) min @ R	Room Temp				
Substrate		Lbf / in		N / Meter	
SS	15 min Dwell	5.3		933	
Peel Adhesion	ASTM D3330				
	Room Temp				
Substrate		Lbf / in		N / Meter	
	iner 24 HR DWELL	5.9		1,039	
		0.0		1,000	
Static Shear	ASTM D3694				
	@ Room Temp				
Substrate		Min To Fail			
SS		1440+			
TEMPERATURES		° F		° C	
Minimum Application Temperature		50° F		10° C	
		400 E		100.0	

APPLICATION TECHNIQUES

Minimum Service Temperature

Maximum Service Temperature

• It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil

• Bond strength is dependent upon the amount of adhesive-to-surface contact developed

• Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

#### **STORAGE / SHELF LIFE**

• One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

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-40° F

325° F

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-40° C

165° C