



## FT F3328 LV

Avery Dennison™ FT F3328 LV is a 3 mil transfer tape with an acrylic adhesive designed to meet Low VOC requirements for interior automotive applications. It has a good balance of tack, peel and shear, bonding well to both low and high surface energy materials. It is resistant to UV light, heat, humidity, and most solvents.

### FEATURES

- Unsupported adhesive
- Low outgassing high performance acrylic adhesive

### BENEFITS

- Highly conformable to curved or irregular surfaces
- Excellent bond to polyurethane foams



### CONSTRUCTION:

**Liner:**

78# Densified Kraft

**Adhesive:**

Low VOC Acrylic

Adhesive Properties:		Typical Values		
Thickness	ASTM D3692	US Mils	MM's	Micron's (µm)
Liner		4.6	0.12	117
Adhesive		3.0	0.08	76
Total Caliper without Liner:		3.0	0.08	76
Total Caliper:		7.6	0.19	193

Peel Adhesion		ASTM D3330	
180° 12 in (300 mm) min @ Room Temp			
Substrate		Lbf / in	N / Meter
SS	15 min Dwell	5.3	933

Peel Adhesion		ASTM D3330	
180° 12 in (300 mm) min @ Room Temp			
Substrate		Lbf / in	N / Meter
SS	Liner 24 HR DWELL	5.9	1,039

Static Shear		ASTM D3694	
180° 1" Sq (6.5 cm²) 1000 G @ Room Temp			
Substrate		Min To Fail	
SS		1440+	

TEMPERATURES	° F	° C
Minimum Application Temperature	50° F	10° C
Minimum Service Temperature	-40° F	-40° C
Maximum Service Temperature	325° F	165° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

#### APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

#### STORAGE / SHELF LIFE

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to [Tapes.AveryDennison.com](https://www.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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